

Production Steps	Description	Industrial Clean	Fabric
<b>Raw Material</b>	Virgin and food-grade compliant.	Yes	Yes
<b>Extrusion of Tapes</b>	Bobbins pertaining to industrial and food-grade orders are not mixed and are identified and stored separately.	Identified and stored separately	Identified and stored separately
<b>Fabric Weaving</b>	Fabric is woven on looms that are covered with mesh and designated specifically for food-grade production.	No	Yes
	Machines are lubricated with food-grade oil.	No, standard oil	Yes
	Unlaminated flat woven fabrics are ultrasonic cut.	No	Yes
<b>Lamination</b>	Trimming of fabric edges.	No. The body fabrics are inside coated (1 cm from both edges). However, the fabrics for filling and discharge components are overcoated and trimmed.	Yes. The edges of all fabrics are overcoated and trimmed.
<b>Cutting</b>	Uncoated fabrics are ultrasonic cut.	No	Uncoated fabrics will be either ultrasonic cut or double folded and hemmed.
	Additional light inspection of cut pieces.	No	Yes, all cut pieces undergo an additional light table inspection process and the criteria for acceptance is more stringent.
<b>Printing</b>	Printing is done with food-grade compliant ink.	No	Yes
<b>Sewing Process</b>	Bags are produced in a clean room that functions under controlled air.	No, bags are manufactured in the general sewing facility.	Yes, bags are produced in a certified clean room which is air conditioned.
	Training and awareness level of employees.	ISO 9001:2015	FSSC 22000. Employees have been trained on food safety norms and hazards.
	All employees undergo vaccination and medical screening.	No	Yes
	Employees wear company provided hygiene attire - shirts, head cap, and footwear.	No	Yes
	All bags are air-washed and metal detected before packing.	No	Yes
	Light table inspection process.	No	Yes
	Implementation level of wood policy, jewelry policy, and glass policy.	Partial	Full
	Heat fusing of loose thread ends.	Yes	Yes
<b>General</b>	Packing: Bales are shrink-wrapped before placing the pallet cover.	No	Yes
	Certification level.	ISO 9001	FSSC 22000 (GFSI approved)
	Implementation of pest control program.	Yes	Yes
	Access control of the process area - employee and visitors.	Enforced at a standard level.	Enforced at a stringent level.
	Storage of accessories.	Kept at the general storage department.	Accessories and spare parts pertaining to the clean room are identified and stored separately.